Overview of environmental airflow energy harvesting technology based on piezoelectric effect

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Abstract. With the development of environmental energy harvesting technology, the research focus gradually develops from the energy harvester itself to the energy harvesting system of coupled environmental vibration sources, in which environmental airflow energy harvesting technology based on the piezoelectric effect is an important research direction. Here, the study status and development trend of piezoelectric energy harvesting were reviewed and summarized including rotation types, vortex-induced vibration types, flutter types and resonant types. It was found that the rotational multi-array energy harvesters are easy to scale, and the vortex-induced vibration and the flutter energy harvesters are poor adaptability for wide range of airflow velocity, and the resonant types can effectively improve excitation energy and output power. In order to improve power generation capacity and broaden the range of airflow velocity, energy harvesting with multiple frequency excitation and multi-piezoelectric array are future main development tendencies.

Keywords: environmental energy, piezoelectric, energy harvesting, review.

1. Introduction

Wireless sensor node network has been widely used in aerospace, military construction, transportation, agriculture and other fields [1], but the power supply is a new problem. Because of the disadvantages of short life, low power density and replaced regularly, the traditional battery power supply is limited [2]. The energy of environmental airflow can be harvested and converted into electricity, which will be an effective way to supply. In recent years, environmental energy harvesting, such as wind energy, thermal energy and vibration energy, has attracted extensive attention from the domestic and foreign researchers. It can continuously convert environmental energy into electricity with the advantages of small volume, long life and high energy density. It has a widely application prospect. Within a variety of feasible viroelectric energy transfer systems, piezoelectric has the advantages of high energy output density, easily processed into various shapes or integrated with the matrix and conveniently miniaturized [3]. It has been focused on the use of piezoelectric system to transform structural vibration into electricity.

Environmental airflow is a kind of green and sustainable energy with widely distributed, such as, wind, pipe flow and windstream of the moving object. The energy harvesting of the airflow excited piezoelectric energy harvester involves both the fluid field, solid field and electric field. It is a vibrational energy harvesting process with multiple physical fields coupled to each other, and it has high academic value and economic benefits.

Focusing on the energy harvesting types of environmental airflow, this paper has analyzed the research progress of rotation types, vortex-induced vibration types, flutter types and resonant types and summarized the structural characteristics and the applicable conditions of various piezoelectric energy harvesting. The future development trends also have been explored.

2. The mechanism of piezoelectric energy transfer

2.1. The direct piezoelectric effect

The direct piezoelectric effect means that when the force applied to a certain direction of the piezoelectric crystal causes deformation, the surface of the piezoelectric crystal will produce the same amount of charge which is proportional to the magnitude of the force. And when the force disappears, the charge also disappears. When the direct piezoelectric effect occurs, the relation between the electric displacement vector D and the stress T or strain S can be expressed as:

$$D = dT \quad or \quad D = eS, \tag{1}$$

where, d is the piezoelectric strain constant, e is the piezoelectric stress constant.

Common piezoelectric materials used for energy harvesting include the polymer PVDF and the piezoelectric ceramic PZT. Piezoelectric ceramic has a large rigid shape, variable dielectric constant and high sensitivity. Polymer has high flexibility, low density, low impedance and good chemical stability.

2.2. Piezoelectric structure types of the energy harvester

According to the different working modes of piezoelectric materials, the piezoelectric energy harvester usually has two types: cantilever beam and membrane, shown in Fig. 1. The piezoelectric cantilever type usually works in d31 mode. In the vibration process, strain is generated in the vertical direction when the deformation force is applied, and the charge generated in the horizontal direction is collected to realize the conversion from vibration energy to electric energy. The advantages of the cantilever type are simple structure and good energy transfer.

The piezoelectric membrane type usually works in d33 mode. In the vibration process, strain is generated in the vertical direction when deformation occurs when the force is applied, and the charge generated in the thickness direction is collected to realize the conversion from vibration energy to electric energy. The advantages of the membrane type are large natural frequency and high maximum output energy.

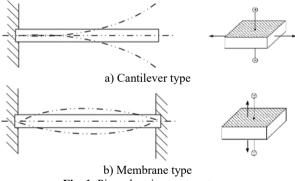


Fig. 1. Piezoelectric structure types

3. Classification of wind energy harvesters based on piezoelectric effect

In terms of the action of airflow excitation, it can be divided into static action and dynamic action. Static action mainly causes the rotation of the structure, while dynamic action mainly causes the vibration of the structure by unsteady aerodynamics.

3.1. Piezoelectric energy harvester with rotation type

The piezoelectric energy harvesters with rotation type use blades to convert wind energy into rotational kinetic energy, which is converted into electricity by rotating blades that vibrate an array of piezoelectric beams, and finally the mechanical kinetic energy is converted into electrical energy. The resultant force acting on the blade can be expressed as follows:

$$F = \frac{1}{2}\rho C_r S V^2, \tag{2}$$

where ρ is the density of air, S is the area of the blade, C_r is the aerodynamic coefficient, V is the speed of the incoming airflow.

Parameters of piezoelectric energy harvester with rotation type are shown in Table 1. Priya proposed a piezoelectric windmill with 12 piezoelectric bimorphs evenly fabricated around the circumference [4, 5], shown in Fig. 2. A power of 7.5 mW had been successfully measured across a load of 6.7 k Ω under wind velocity of 4.47 m/s. It can meet the demand of micro wireless sensor power supply. Myers proposed an optimized small scale piezoelectric windmill [6], shown in Fig. 3. The whole structure of the windmill is made of plastic, and it utilizes 18 piezoelectric bimorphs which makes this design extremely cost effective. The windmill was tested at average wind speed of 2.8 m/s and it provided 5 mW continuous power. Chang presented a portable power source driven by natural wind power, which can convert the constant wind power to AC-like wind power using a propeller and than electrical energy can be generated by PVDF vibration [7]. It was found that maximum output voltage can reach 4.05 V with the wind speed of 3.5 m/s. Chan Ho Yang proposed a small windmill-type piezoelectric energy harvester [8]. When the wind speed is 1.94 m/s, the working frequency of 10.25 Hz and the maximum output power of 3.14 mW were generated.

The problems of rotation type are that repeated friction between moving parts can cause parts to fail, producing noise while working, the wiring is complicated and the structure size is too large.

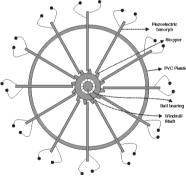
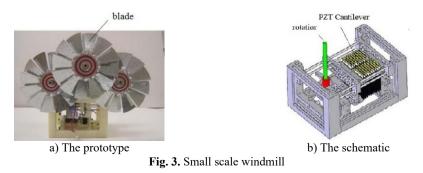


Fig. 2. Piezoelectric windmill



	Air	Piezoelectric material		Vibration	Airflow	Output	Matching	Power
Researcher	damper		Number		velocity	power		density
	uumper	material		(Hz)	(m/s)	pener	ut resistance $(k\Omega)$ W 6.7 W 20 V $-$	(mw/cm^3)
Priya	blades	PZT	12	65	4.47	7.5 mW	$\begin{array}{c c} resistance \\ (k\Omega) \\ \hline \\ V \\ 6.7 \\ \hline \\ 20 \\ \hline \\ r \\ - \end{array}$	0.87
Iliya	oraces	cantilever	12	05	7.7/	7.5 mw		
Myers	blades	PZT	18	4.5	2.8	5 mW	20	6.94
wiyers	blades	cantilever	10	4.5	2.0	5 111 W	20	0.94
Chang	blades	PVDF	1	42.72	3.5	4.05 V	$ \begin{array}{c c} r & (k\Omega) \\ \hline N & 6.7 \\ \hline 7 & 20 \\ \hline 7 & - \\ \hline \end{array} $	
Chang	blades	cantilever	1	42.72	5.5	4.05 V		—
Vana	blades	PZT	1 10	10.25	1.94	3.14 mW		12.4
Yang	blades	cantilever	1	10.23	1.94	5.14 III W		12.4

 Table 1. Parameters of piezoelectric energy harvester with rotation type

3.2. Piezoelectric energy harvester with vortex-induced vibration type

Vortex-induced vibration is a common fluid-structure coupling phenomenon. Within a certain range of Reynolds Number, when the steady flow bypasses a non-streamlined blunt body, vortex shedding can be generated behind the blunt body on both sides. Meanwhile, vibration source can be formed by oscillation pressure with vortex shedding. The frequency of vortex shedding is related to the shape and size of blunt body and Strouhal number of the wind speed in the flow field, and the relationship can be expressed as:

$$f_s = \frac{S_r V}{D},\tag{3}$$

where f_s is the frequency of vortex shedding, S_r is the dimensionless Strauhal number, V is the wind speed, D is characteristic dimensions of the blunt body.

The periodic pressure by vortex induced vibration acting on the blunt body has the same form as the harmonic force, the pressure is a harmonic force proportional to the lift coefficient. The equation of vortex induced vibration can be expressed as [9]:

$$m(\ddot{y} + 2\xi\omega_n\dot{y} + \omega_n^2 y) = \frac{1}{2}\rho V^2 B C_L \sin(\omega_s t + \varphi), \tag{4}$$

where C_L is the lift coefficient, ω_n is the frequency of vortex shedding, φ is the initial phase angle of the vibration, *B* is the height of the blunt body.

There are two types of energy harvesters based on vortex-induced vibration, parameters of piezoelectric energy harvester with vortex-induced vibration type are shown in Table 2. One type is to drive the piezoelectric transducer vibrating and generating electricity by using the oscillation pressure field generated by vortex shedding behind the blunt body. Robbins presented a flag-like energy harvester by located PVDF behind the blunt body [10], shown in Fig. 4. The scale of PVDF is 203 mm \times 279 mm \times 0.5 mm. With wind speed of 6.7 m/s, the output power of 10 mW can be generated across a load of 250 k Ω . Akaydin located PVDF in the vortex street behind the cylinder [11]. The output power of 4 mW can be generated with the wind speed of 7.23 m/s. Pobering located PZT behind the rectangular column with array [12], shown in figure 5. The single PZT scale is $12 \text{ mm} \times 11.8 \text{ mm} \times 0.35 \text{ mm}$. With the wind speed of 45 m/s, the output voltage of 0.8 Vand power of 0.1 mW were generated. Nguyen presented a miniature pneumatic energy generator for harnessing energy from Kármán vortex street behind bluff bodies [13]. The tandem arrangement of the bluff bodies is designed to enhance the amplitude of the pressure fluctuation in the vortex street, which vibrates the piezoelectric film. Weinstein placed the piezoelectric cantilever in the vortex shedding downstream [14]. Power of 3 mW was generated with the flow speed of 5 m/s.

OVERVIEW OF ENVIRONMENTAL AIRFLOW ENERGY HARVESTING TECHNOLOGY BASED ON PIEZOELECTRIC EFFECT. HUAJIE ZOU, FUHAI CAI, JIANGHUA ZHANG, ZHENYU CHU

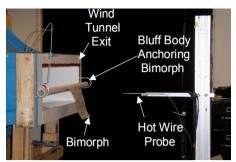


Fig. 4. Flag-like energy harvester

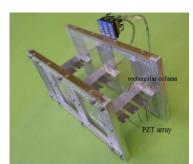


Fig. 5. Piezoelectric array energy harvester

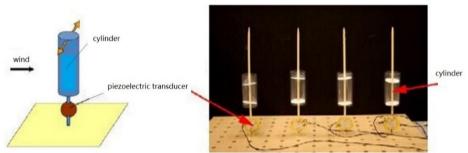


Fig. 6. Piezoelectric energy harvester of rubber rod cylinder

Another type is using the vortex-induced vibration of the blunt body when it is supported by elastic support [15, 16]. Hobbs presented a piezoelectric energy harvester based on vortex-induced vibration of the rubber rod cylinder [17], shown in Fig. 6. The cylinder structure is supported by the elastic rubber rod and the piezoelectric transducer is installed at the root of the rubber rod where the strain is maximum. With the wind speed of 3 m/s, the output power of 96 μ W was generated. Dai compared four distinct vortex-induced vibrations piezoelectric energy harvesters by experiment [18]. The difference between these energy harvesters is the installation of the cylindrical bluff body at the tip of cantilever beam with different orientations (bottom, top, horizontal, and vertical). The results show that the bluff body should be aligned with the beam for low wind speeds (< 2 m/s) and perpendicular to the beam at high wind speeds (> 2 m/s) to design efficient energy harvesters.

Table 2. Tatalleters of plezoelectric energy harvester with vortex-induced violation type							
	Air	Piezoelectric	Vibration	Airflow	Output	Matching	Power
Researcher			frequency	velocity	-	resistance	density
	damper	material	(Hz)	(m/s)	power	(KΩ)	(mw/cm^3)
Robbins	Cylinder	PVDF	5	6.7	10 mW	250	4.2
Robbins	Bluff body	cantilever	5	0./	10 m w	230	4.3
Alcordin	Cylinder	PVDF	48.4	7.23	4W	1000	0.2
Akaydin	Bluff body	cantilever	40.4	1.25	4 µ w	1000	0.3
Pobering	Rectangular	PVDF	600	45	0.1 mW	6.4	2
Pobering	bluff body	cantilever	000	43	0.1 mw	0.4	
Nguyen	Triangular	PVDF	876	20.7	10 mW 4 μW 0.1 mW 0.59 nW 3 mW 96 μW	310	0.32
nguyen	bluff body	cantilever	870	20.7		510	0.32
Weinstein	Cylinder	PZT	40	5	2 mW	220	0.2
weinstein	Bluff body	cantilever	40	5	power 10 mW 4 μW 0.1 mW 0.59 nW	220	0.2
Hobbs	Rubber rod	PZT	20	3	06W	1000 V 6.4 N 310 Z 220 Z 1000	2.4
HODDS	Bluff body	cantilever	20	3	90 µ W		∠.4
H. L. Dai	Cylindrical	PZT	4	22	1.2 mW	2460	2.22
II. L. Dal	bluff body	cantilever	+	22	1.2 III W	2400	2.22

Table 2. Parameters of piezoelectric energy harvester with vortex-induced vibration type

PVDF or PZT behind the blunt body can be formed as splitter plate, which can suppress the occurrence of vortex-induced vibration [19, 20]. When the inertia and stiffness of the splitter plate are low enough, this suppression will be weakened. As a result, PZT beams with high power density and high stiffness will suppress vortex-induced vibrations, while PVDF beams with low power density and high flexibility are prone to vortex-induced vibrations, which both can lead to low power density of the energy harvester.

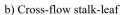
3.3. Piezoelectric energy harvester with flutter type

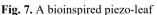
Flutter is the self-excited vibration of elastic structure in uniform air due to the coupling of aerodynamic, elastic and inertia force. It is usually triggered when the wind speed is greater than the critical value. In other words, flexible structures have low critical value of the wind speed and are easy to happen flutter, while rigid structures are the opposite.

Parameters of piezoelectric energy harvester with flutter type are shown in Table 3. By simulating the way that the leaves sway in the wind to make the branches vibrate, Shuguang Li proposed a bioinspired piezo-leaf [21] and fabricated prototypes using flexible piezoelectric materials as stalks and polymer film as leaves, shown in Fig. 7. A peak output power of approximately 0.6 mW and maximum power density of approximately 2 mW/cm³ from a single leaf can be generated by experiment. Bryant used a wing structure at the free end of the PZT piezoelectric cantilever beam to harvest wind energy [22]. The flutter of the wing causes the piezoelectric beam vibration together. With the wind speed of 8 m/s, the output of 2.2 mW can be generated. Nishigaki manufactured and tested a flag-type piezoelectric wind energy harvester with different shapes of PVDF, such as rectangle, square and trapezoid [23]. Zhao presented a wind-induced flutter piezoelectric energy harvester composed of a cantilever beam and a flexible piezoelectric plate at the end [24], shown in Fig. 8. It was found that the open circuit voltage of 16.4 V and the output power of 3.1 mW were generated with the wind speed of 12.2 m/s by test. Orrego studied the vibration and energy harvesting characteristics of the flag-type piezoelectric wind energy harvester [25]. The influence of the fluid-structure coupling type, circuit load characteristics, flow field characteristic and electromechanical coupling factor on the power generation performance of the piezoelectric energy harvester were analyzed.









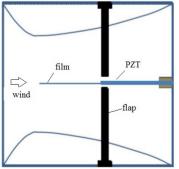


Fig. 8. Flutter piezoelectric energy harvester

From the above research, it can be found that due to the different piezoelectric materials of the transducing piezoelectric energy collector, the rigid structure has higher collection efficiency than the flexible structure, but the rigid structure has a larger size than the flexible structure. There is no universal theoretical formula for the determination of aerodynamic forces. The establishment of theoretical models, structural design and optimization are difficult. Research on rigid structures has progressed rapidly, and the lift, torque and attack of aerodynamic forces during the coupling process have been obtained. The empirical formula of angle can be expressed as [26]:

$$F_h = \rho V^2 b C_l \left(\alpha_{eff} - C_s \alpha_{eff}^3 \right), \tag{5}$$

$$M_a = \rho V^2 b^2 C_m (\alpha_{eff} - C_s \alpha_{eff}^3),$$

$$\dot{b} \quad (1) \qquad \dot{\theta} \qquad (6)$$

$$\alpha_{eff} = \theta + \frac{n}{V} + \left(\frac{1}{2} - a\right) b \frac{\theta}{V},\tag{7}$$

where F_h is the aerodynamic lift, M_a is the torque, α_{eff} is the effective angle of attack, ρ is the fluid density, V is the flow speed, b is the half-chord length, C_l is the lift coefficient, C_m is the torque coefficient, C_s is the nonlinear parameter related to stall, a is the offset of the elastic axis relative to the half-chord, h is the lateral displacement, θ is the rotation angle.

The flutter type energy harvesters have strict requirements on the direction of incoming flow and the size of flow velocity, so the direction of incoming flow and a certain range of flow velocity must be determined to produce vibration energy. Although it can adjust the incoming stream, but only within a very small range.

Researcher	Air damper	Piezoelectric material	Vibration frequency (Hz)	Airflow velocity (m/s)	Output power	Matching resistance (KΩ)	Power density (mw/cm ³)
Shuguang Li	Leaf	PVDF cantilever	_	4	0.6 mW	30000	2
Bryant	Plate	PZT cantilever	16	8	2.2 mW	-	9.14
Nishigaki	Plate	PVDF cantilever	_	15	1.6 µW	900	6.67
Zhao	Film	PZT cantilever	_	12.2	3.1 mW	300	27.8
Orrego	Flag	PZT cantilever	9	9	3.5 mW	10000	5

Table 3. Parameters of piezoelectric energy harvester with flutter type

3.4. Piezoelectric energy harvester with resonant type

In order to improve the output power of energy harvesters under low wind speed or weak vibration source, the resonator is used to amplify the oscillation pressure induced by sound wave or airflow to effectively increase the excitation energy and the power density. The acoustic modal frequency of the resonant cavity is a very important parameter, which directly affects the power generation of the generator. Existing studies have shown that the size of the acoustic modal frequency in the resonant cavity is mainly related to the resonant cavity. The length, diameter and distance from the resonance cavity to the air outlet are related [27, 28], the existing empirical formula can be expressed as:

$$f = \frac{c}{4(h + \alpha d)'}\tag{8}$$

where c is the speed of sound, h and d are the depth and diameter of the cavity respectively, and α is a constant related to the experiment.

When a standing wave is formed inside the resonator, the longitudinal particle velocity u(x, t) and acoustic pressure p(x, t) at the *n*-th resonant mode are represented as sinusoidal functions [29]:

$$p(x,t) = p_0 \sin \frac{\pi (2n-1)x}{2L} \exp(i2\pi f_n t),$$
(9)

$$u(x,t) = u_0 \cos \frac{\pi (2n-1)x}{2L} \exp(i2\pi f_n t),$$
(10)

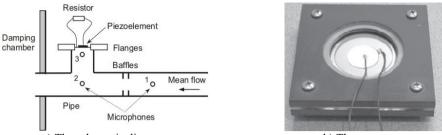
where L is the resonator length, x is the longitudinal distance measured from the tube open inlet, f_n is the natural resonant frequency, and n is the mode number. The maximum magnitude of particle velocity u_0 occurs at the resonator open inlet while the acoustic pressure reaches the maximum magnitude p_0 at the closed end.

The typical application is to harvest acoustic energy by the resonator. Yang placed a PZT cantilever at the top of the Helmholtz resonator [30], and the output power of 0.137 to 1.43 mW were generated with the sound excitation of sound pressure level of 100 dB and frequency of 170-206 Hz. Li placed PZT array inside the quarter wavelength resonator [31]. With the sound excitation of sound pressure level of 110 dB, the output voltage of 15.68 V and the output power of 12.7 mW were generated. Yuan used a helical shaped resonator to harvest sound energy [32, 33], the output power of 7.3 μ W were generated with the sound excitation of sound pressure level of 175 Hz. Zhao used the resonator to harvest sound energy by a friction electric nanogenerator [34]. Compared with the traditional Helmholtz resonator, the double-tube Helmholtz resonator is more efficient and the output voltage is increased by 83 %.

In addition, combined with the mechanism of hydrodynamic sound source, the resonator had been studied and applied in the technology of harvesting air kinetic energy, shown in Table 4. Shu Chang presented a piezoelectric wind energy harvester with a resonator based on vortex-induced vibration [35]. It was found that the output power with a resonator is higher than that of the one without a resonator within the low wind speed range, and the energy harvesting efficiency is greatly improved. Hernandez placed a piezoelectric transducer of disc type at the end of the resonant tube and arranged a baffle at a suitable position on the wall of the main pipe [36], shown in Fig. 9. With the flow speed of 2.6 m/s, the pressure of 170 Pa, the frequency of 445 Hz and the maximum output power of 0.55 mW were generated. Sun Daming presented a mean flow acoustic engine capable of wind energy harvesting [37-40], stable standing wave acoustic fields were established in specific ranges of air flow velocity. With a mean flow velocity of 50.52 m/s and a mean pressure of 106.19 kPa, the maximum pressure amplitude of 6.2 kPa was achieved, which fully shows its application prospect in wind energy harvesting. Lei designed an airflow resonant piezoelectric generator with the diameter of 34mm and simply studied the characteristics of the generator [41]. The experiment was measured that when the flow velocity of 300 m/s, the vibration frequency of 1.2 kHz, the generator output voltage of 39.5 V and the output power of 1.6 W were generated, which proved that the airflow resonant generator is suitable for low power fuze. Xu designed a fuze micro-electromechanical airflow excitation power supply based on the principle of piezoelectric power generator [42], which was verified to be feasible with the inlet airflow velocity of 50 m/s-300 m/s. Chen presented an airflow resonant piezoelectric generator with the annular gap structure [43-45], shown in figure 10. With the flow velocity of 159 m/s, the vibration frequency of the generator can be reached 6-7 kHz. And the open circuit voltage of 22 V, and the output power of 58 mW were generated with the matching resistance of 3 k Ω . Wen designed a vortex-induced vibration self generating device based on the principle of vortex-induced vibration and resonant acoustic amplification [46]. The experimental results demonstrated that the self generating device can produce an open circuit voltage of 6.0 V with the wind speed of 5 m/s.

Under the action of pressure fluctuation, the standing wave resonant can be formed inside the resonator of the resonant piezoelectric energy harvester, which can generate stable high-frequency vibration to effectively improve the excitation energy and increase the power density of energy

harvesting. So, the piezoelectric energy harvester with resonant types have potential application.





b) The prototype

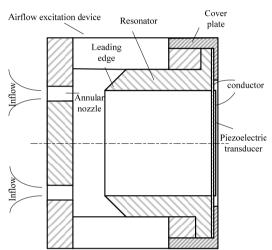


Fig. 10. Small airflow vibration piezoelectric generator

Table 4.	Parameters	of pi	iezoelectric	energy	harvest	er with	resona	ant type

Researcher	Air damper	Piezoelectric material	Vibration frequency (Hz)	Airflow velocity (m/s)	Output power	Matching resistance (kΩ)	Power density (mw/cm ³)
Shu Chang	Cylinder and resonator	PZT cantilever	_	12	2 V	_	_
Hernandez	Baffle and resonator	PZT circular plate	445	2.6	0.55 mW	10	_
Lei Junming	Tip and resonator	PZT circular plate	1200	300	1600 mW	1	440
Chen Hejuan	Tip and resonator	PZT circular plate	7000	159	85 mW	3	512
Wen Sheng	Cylinder and resonator	PVDF cantilever	110	5	6 V	_	_

4. Conclusions

According to the different mechanisms of flue-induced vibration effect, the types and main parameters and indicators of the above different environmental airflow energy collectors are summarized in Table 5.

OVERVIEW OF ENVIRONMENTAL AIRFLOW ENERGY HARVESTING TECHNOLOGY BASED ON PIEZOELECTRIC EFFECT. HUAJIE ZOU, FUHAI CAI, JIANGHUA ZHANG, ZHENYU CHU

Tuno	Piezoelectric	Vibration	Airflow	Output	Power density
Туре	material	frequency (Hz)	velocity (m/s)	power	(mw/cm^3)
Rotation	PZT cantilever	< 65	< 5	< 7.5	< 12.4
Vortex-induced vibration	PVDF/PZT cantilever	< 100	< 45	< 10	< 4.3
Flutter	PVDF/PZT cantilever	< 20	< 15	< 3.5	< 27.8
Resonant	PZT membrane	< 10000	< 300	< 1600	< 512

Table 5. Parameters of piezoelectric energy harvester with different types

After comparative analysis, it is summarized as follows:

1) The flow velocity is low. In addition to the energy harvesting of acoustic resonant type, the inflow velocity of other wind-induced vibration energy harvesters are generally lower than 45 m/s. There are few studies on energy harvesting within high velocity range.

2) The frequency is low. Except for the resonant type energy harvesting device, the wind-induced vibration energy is generally lower than 100 Hz. However, according to the empirical formula $R_{OP} = 1/\omega C_P$, it can be seen that when the frequency increases, the internal resistance of the piezoelectric generator can be significantly reduced, which has a significant effect on the improvement of the output power. From the perspective of improving the energy conversion efficiency, the cavity type energy collection devices have great advantages.

3) Poor adaptability to working environment. Flutter and gallop type energy collection devices have strict requirements on the direction and velocity of the airflow. The direction of flow and a certain range of flow rate must be formulated to generate vibration energy. Although the resonant cavity type energy collector can perform inflow modulation, but it can only modulate the incoming flow within a certain range. How to make the energy harvester system oriented to the continuous and efficient energy output under the wide velocity range is the key problem faced by the energy harvester system based on flow-induced vibration.

4) Contradiction between volume and energy. When the single natural frequency of piezoelectric transducer cannot meet the demand for energy supply, the wideband frequency of piezoelectric transducer can capture more energy undoubtedly [47-49]. But it is at the cost of increasing the size and difficulty of the structure. To solve the contradiction between volume and energy caused by structure miniaturization, the cooperative energy exchange of multiple piezoelectric vibrators is an inevitable development trend.

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